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# Development of an Analytical Method and Validation of Exemestane Tablet by UV Spectrophotometry

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## ABSTRACT

This chapter discusses the development and validation of a UV spectrophotometric method for the estimation of Exemestane tablets. The determination of exemestane in tablet dosage form has been created using a straightforward, accurate, and economical spectrophotometric approach. The ideal circumstances for the drug's analysis were developed. The maximum wavelength ( $\lambda$  max) was found to be 246 nm. The percentage recovery of Exemestane was noticed to be  $98.7 \pm 0.4$ . Beers law was obeyed in the concentration range of 2-14  $\mu\text{g/mL}$ . The absorbance and concentration have a linear relationship, according to calibration curves. The line equation  $y=0.05954x+0.0000$  with  $r^2$  of 0.9938 was obtained. Validation was carried out in accordance with ICH guidelines for linearity, accuracy, precision, LOD, and LOQ. The sample solution was stable for 36 hours. The suggested technique may be appropriate for the study of Exemestane in tablet formulation for quality control purposes.

*Keywords: Exemestane; UV method; validation; ICH guidelines.*

## 1. INTRODUCTION

Aromatase is one of the first molecular targets identified for rational drug development in cancer treatment [1]. Aromatase is found in breast tissue, and intratumoral aromatase is the source of local estrogen production in breast cancer tissues. Inhibition of aromatase is an important approach for reducing growth-stimulatory effects of estrogens in estrogen dependent breast cancer. In

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postmenopausal women with metastatic estrogen-dependent breast cancer, aromatase inhibitors are more effective than tamoxifen [2]. Exemestane is a third-generation steroidal inhibitor of aromatase inhibitor [3].

Exemestane is official in USP pharmacopoeia. Exemestane is an irreversible (Type 1), steroidal aromatase inhibitor. Aromatase catalyses the conversion of androgens to estrogens in peripheral tissues. This occurs mainly in adipose tissue, but also in normal and malignant breast tissues and provides the main source of estrogen in postmenopausal women. The goal of hormone therapy in breast cancer is to deprive tumour cells of estrogens, which are implicated in the development or progression of tumours. Maximal estrogen suppression is produced by a 25 mg dose. It occurs after 2-3 days and returns to baseline in 10-14 days [4].

A very few methods are available for the estimation of exemestane and its related products. Burcin Yavuz *et al.*, (2007) were developed analytical method to determine the amount of soluble EXE in phase solubility studies and in vitro dissolution studies of EXE. An HPLC method with UV detection was validated in methanol medium, using a Hichrom Nucleosil 100 C18 column (150mmx4.6mm). EXE peak area was linear ( $r^2 > 0.9996$ ) over the concentration range 2.5 - 50 µg/mL. This validation included specificity, range, linearity, precision, accuracy, LOD and LOQ; all results were acceptable and confirmed that the method is suitable for its intended use [5].

S Persiani *et al.* was performed the determination of exemestane in biological fluids by HPLC followed by radio-immune assay [6]. Exemestane is extracted from human plasma and urine by solid-phase and liquid-liquid extraction, respectively. The test compound is then isolated from endogenous steroids, its metabolites and/or degradation products by HPLC. The exemestane containing fraction is collected and its exemestane content measured by radioimmunoassay (RIA) [6].

Konda B *et al.* [7]. Development and validation of stability indicating method for the determination of exemestane by reverse phase high performance liquid chromatography. Chromatographic separation of exemestane and its degraded products were achieved by using C18 reverse phase column (Phenomenex, size: 250 × 4.60 mm, particle size 5 µm) at ambient temperature with isocratic elution at a flow rate of 1.0 mL/min. The mobile phase used for the analysis was acetonitrile-water (60:40, %v/v) with UV visible detection at 242 nm. The RP-HPLC method was used to study the degradation behaviour of drug under various stress conditions as per ICH recommended guidelines. Mukthinuthalapati *et al.* [8] developed a novel stability indicating liquid chromatographic method for the determination of Exemestane using HPLC system of Shimadzu Model CBM-20A/20 Alite, equipped with PDA and Zorbax SB C18 (150 mm × 4.6 mm i.d., 3.5 µm particle size) column. A mixture of sodium acetate buffer and acetonitrile (30:70, v/v) was used as a mobile phase with 1.0 ml/min flow rate and the method was validated as per ICH guidelines. Forced degradation studies were

performed in different stress conditions such as acidic, basic, oxidation and thermal degradations.

Most of these methods are uneconomic and involving complex sample preparation [9-11]. So, there is a need for the development of simple sensitive effective and economic methods and hence the present work was planned to validate the UV spectroscopic method for exemestane in tablet formulations by using following parameter like accuracy, precision, linearity and range, limit of detection, limit of quantification, specificity, robustness, ruggedness and system suitability as per ICH guidelines [12-15]. The purpose of present work is to find out a simple, sensitive, specific, spectrophotometric method for the detection of Exemestane in pharmaceutical tablet formulation.

## **2. MATERIALS AND METHODS**

Exemestane (Gift sample by Tocris bioscience (Missouri, USA), Methanol A.R grade were purchased from Qualigens Fine Chemicals, New Delhi. UV-Visible double beam spectrophotometer (UV-1800, SHIMADZU Limited, Japan) with 1cm matched quartz cells, Micropipette of Variable volume 10-1000  $\mu\text{L}$  (Gene Pete Co.) and Digital balance (Axis LC)

### **2.1 Method Development**

Standard Exemestane (10 mg) was accurately weighed and transferred to 10 mL volumetric flask. It was soluble properly and diluted up to the mark with methanol to obtain concentration of 1 mg/mL. This solution was used as working standard solution. From this solution, by suitably dilution, 5 $\mu\text{g/mL}$  concentrations were obtained and used as standard solution. For calibration curve, dilution was made from 100  $\mu\text{g/mL}$  and to obtained range between 2-14  $\mu\text{g/mL}$ . The absorbance of the solutions containing Exemestane at 5  $\mu\text{g/mL}$  was determined in the UV range 200 - 400 nm using an appropriate blank. The  $\lambda$  max was found to be 246nm (Table 1). At these wavelength maxima, calibration curve was drawn by plotting graph between absorbance and concentrations (Fig. 1).

## **3. METHOD VALIDATION**

### **3.1 Linearity**

The aliquots of concentration ranging 2-14  $\mu\text{g/mL}$  were prepared in triplicate, but linearity was found to be between 2-10 $\mu\text{g/mL}$  concentrations. The linearity was calculated by the least square regression method (Table 2).

### **3.2 Precision**

The precision of the assay was determined by repeatability (intraday) and intermediate precision (inter-day) and reported as RSD %. For this, 3.5  $\mu\text{g/mL}$ , 5.5  $\mu\text{g/mL}$  and 7.5 $\mu\text{g/mL}$  concentration solution was measured three times in day and RSD% was calculated (Table 3).

### 3.3 Accuracy (Recovery)

The accuracy of the method was evaluated through standard addition method. In this, known amount of standard Exemestane was added in pre-analyzed sample. This was done for 3.5µg/mL, 5.5 µg/mL and 7.5µg/mL and in triplicate (Table 3).

### 3.4 Stability

The standard stock solutions of Exemestane concentration 5.5µg/mL was subjected to heat treatment on 40<sup>o</sup>C, 50<sup>o</sup>C and absorbance were measured. The absorbance for 40<sup>o</sup>C for 1hr was same while for 50<sup>o</sup>C, the absorbance was decreasing which was indicative that Exemestane is stable at 40<sup>o</sup>C and but at 50<sup>o</sup>C Exemestane solutions unstable.

### 3.5 Sample Preparation

The proposed method was applied to analyse commercially available Exemestane tablets. The tablet was having content of Exemestane equivalent to 80 mg. Twenty tablets were weighed, powdered and weight equivalent to 80 mg was dissolved in methanol. By frequent shaking volume was made up to mark methanol. The solution was then filtered through Whatman filter paper #41. The filtrate was diluted suitably with solvent to get the solution of 4µg/mL concentration. The absorbance was measured against solution blank. Amount of Exemestane was calculated from the calibration curve. The readings were taken in triplicate by performing the same experimentation in three times.

**Table 1. Calibration Curve Parameter**

Concentration	Absorbance
2	0.119
4	0.239
6	0.347
8	0.437
10	0.622
12	0.704
14	0.850

**Table 2. Validation Parameters**

S. No	Parameter	Result
1.	Absorption Maxima(nm)	246
2.	Linearity Range (µg/mL)	2-14
3.	Standard Regression Equation	y=0.05954x+0.0000
4.	Correlation Coefficient (R <sup>2</sup> )	0.9938
5.	Accuracy (% Recovery ±SD)	98.7±0.4
6.	LOD µg/mL	1.14
7.	LOQ µg/mL	3.47

**Table 3. Results of Recovery and Precision**

Ingredient	Amount of drug from formulation $\mu\text{g/mL}$	Amount Added $\mu\text{g/mL}$	Amount Recovered $\mu\text{g/mL}$	% Recovery*	Precision (Intra Day)*	Precision (Inter Day)*
Exemestane	4	3.5	3.504	99.88	0.732	0.480
Exemestane	4	5.5	5.447	99.03	0.470	0.777
Exemestane	4	7.5	7.525	100.03	0.223	0.932

\* Percentage RSD of Three Samples

**Table 4. Determinations of Active Ingredients in Tablets**

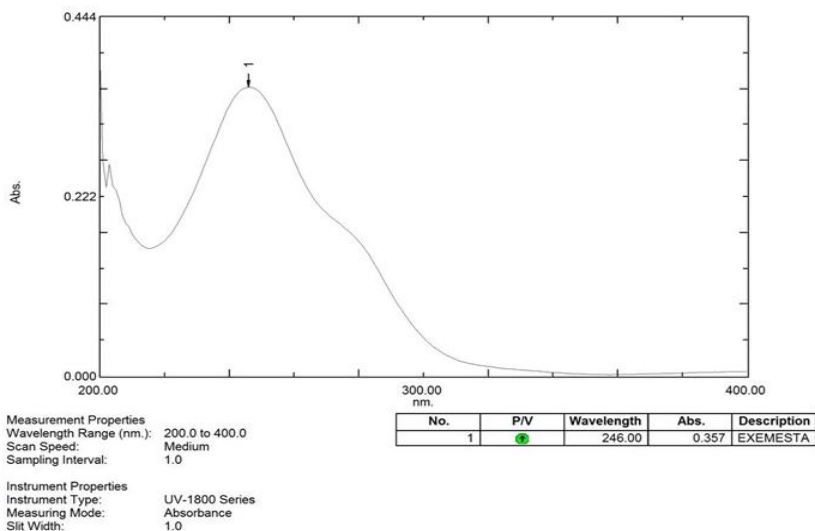
Sample	Label Claim	Amount Found mg /Tab*	% Labelled Claim*
Exemestane	25	24.7	98.87

\* Average of Three Determinations

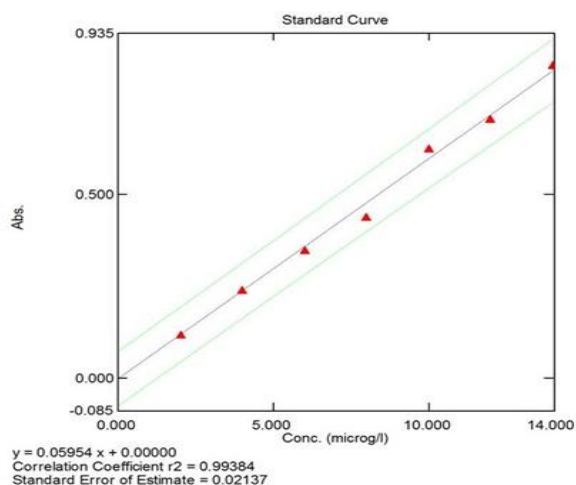
### Spectrum Peak Pick Report

10-09-2011 10:56:17

Data Set: EXEMET6U\_105450.SPC



**Fig. 1. Absorption Maxima of Standard Exemestane**



Standard Table

	Sample ID	Type	Date	Time	Conc	WL246.0	Wgt.Factor	Comments
1	STD1	Standard	17-09-2011	16:18:16	2,000	0.119	1.000	
2	STD2	Standard	17-09-2011	16:18:27	4,000	0.239	1.000	
3	STD3	Standard	17-09-2011	16:23:00	6,000	0.347	1.000	
4	STD4	Standard	17-09-2011	16:24:58	8,000	0.437	1.000	
5	STD5	Standard	17-09-2011	16:26:18	10,000	0.622	1.000	
6	STD6	Standard	17-09-2011	16:27:07	12,000	0.704	1.000	
7	STD7	Standard	17-09-2011	16:28:10	14,000	0.850	1.000	
8								

Sample Table

	Sample ID	Type	Date	Time	Conc	WL246.0	Comments
1	SAMPLE	Unknown	17-09-2011	16:31:31	4,149	0.247	
2							

**Fig. 2. Calibration Curve of Standard Exemestane**

#### 4. RESULTS AND DISCUSSION

In the start of the method development for this drug, different solvents were tested such as ethanol, chloroform, acetone, 0.1N HCl, 0.1N NaOH and methanol. Due to greater solubility and reproducible readings of maximum absorbance, methanol was taken under consideration for further work. By serial dilution of 100µg/mL, the different dilutions of standard drug having concentration 2, 4, 6, 8, 10, 12 and 14µg/mL were prepared and calibration curve was prepared by plotting graph between absorbance and concentration (µg/mL) (Fig. 2). The results of linearity are presented in Table 2. The data was statistically validated by means of least square regression method. The detection and quantization limits as LOD (k=3.3) and LOQ (k=10) were calculated and these were found to

be 1.14 $\mu\text{g/mL}$  and 3.47 $\mu\text{g/mL}$  respectively. The precision (measurements of intraday and inter-day) results showed good reproducibility with percentage relative standard deviation (% RSD) is below 2.0. This indicated that method is highly precise.

The evaluation of accuracy of the method was performed by standard addition method. The test solution was prepared as 4 $\mu\text{g/mL}$  with the addition of 3.5 $\mu\text{g/mL}$ , 5.5 $\mu\text{g/mL}$  and 7.5 $\mu\text{g/mL}$  concentrations standard solution was added and recovery was found to be 98.7%. This indicated accuracy of proposed method.

The proposed method was also applied for the assay of Exemestane in tablet formulation (in triplicate) and the results as tabulated in Table 4. The results obtained were good agreement with the label claims.

## **5. CONCLUSION**

The developed and validated method for the estimation of Exemestane from tablet formulation is simple, accurate, sensitive and reproducible by the evident of the results. This present method was successfully applied for Exemestane assay in tablet dosage forms without any interference in quality control. Analysis of the tablets by this method were provides reproducible results with more reliable and in good agreement with label claim of the drug.

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## **COMPETING INTERESTS**

Authors have declared that no competing interests exist.

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